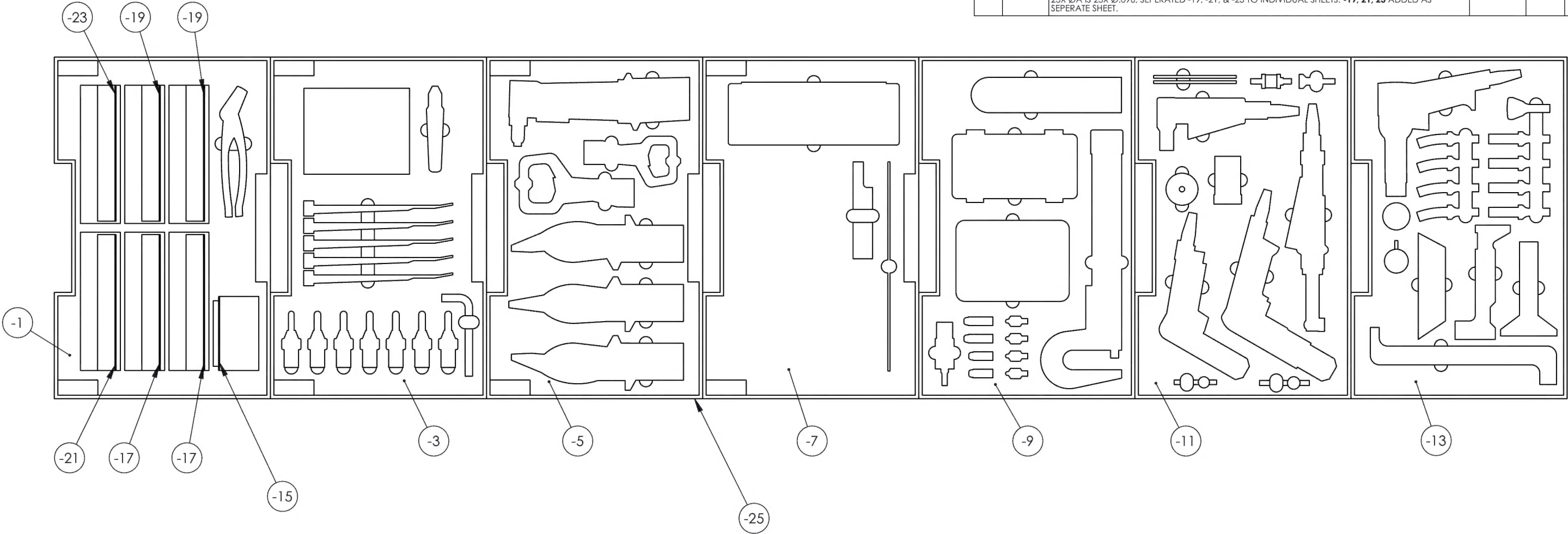


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		REMOVED TOOLS PER CUSTOMER REQUEST. CH'D TITLE WAS SHEET METAL KIT IS SHEET METAL KIT W/O TOOLS.	12/27/2016	JAG	EB
2	16-0270	UPDATED TO NEW STANDARDS. -1, -3, 5, 7, 9, 11, 13 CH'D NOTE 2 WAS USE DXF FILE TO CUT FOAM IS USE CAD DATA TO CUT FOAM; CH'D SHEET TOL WAS ±.005/±.01 IS ±.010/±.03; CH'D MATERIAL WAS Y-20 BLACK IS ETHAFOAM 220, BLACK. -3 ADDED 7 PLACES TO DETAIL A, 5 PLACES TO DETAIL B. -7 CH'D DIM WAS 6.18 IS 2X 6.18, WAS 8.43 IS 3X 8.43, WAS 9.55 IS 3X 9.55, WAS 7.39 IS 2X 7.39. -11 CH'D DIM WAS $\sqrt{.75}$ IS 2X R.38 $\sqrt{.75}$ , WAS $\sqrt{.75}$ IS 2X R.38 $\sqrt{.75}$ , WAS $\sqrt{.75}$ IS 2X R.38 $\sqrt{.75}$ . -15 CH'D DIM WAS (.06) IS .06; CH'D NOTE WAS ENGRAVE T/N IS ENGRAVE P/N. -17 CH'D NOTE WAS ENGRAVE T/N IS ENGRAVE P/N; CH'D DIM WAS (.06) IS .06, WAS .22 IS 12X .22, WAS .52 IS 12X .52. CH'D DIM WAS 25X ØA IS 25X Ø.096; SEPERATED -19, -21, & -23 TO INDIVIDUAL SHEETS. -19, 21, 23 ADDED AS SEPERATE SHEET.	12/27/2016	SM	JAG



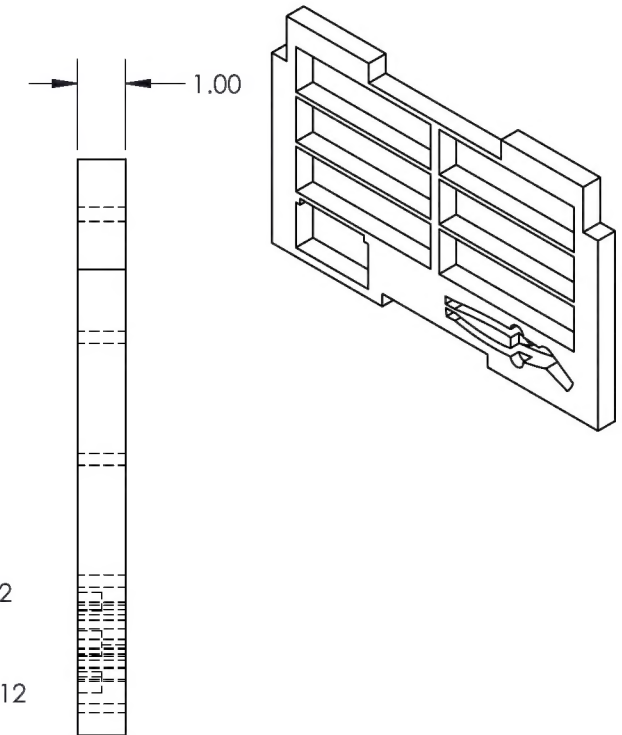
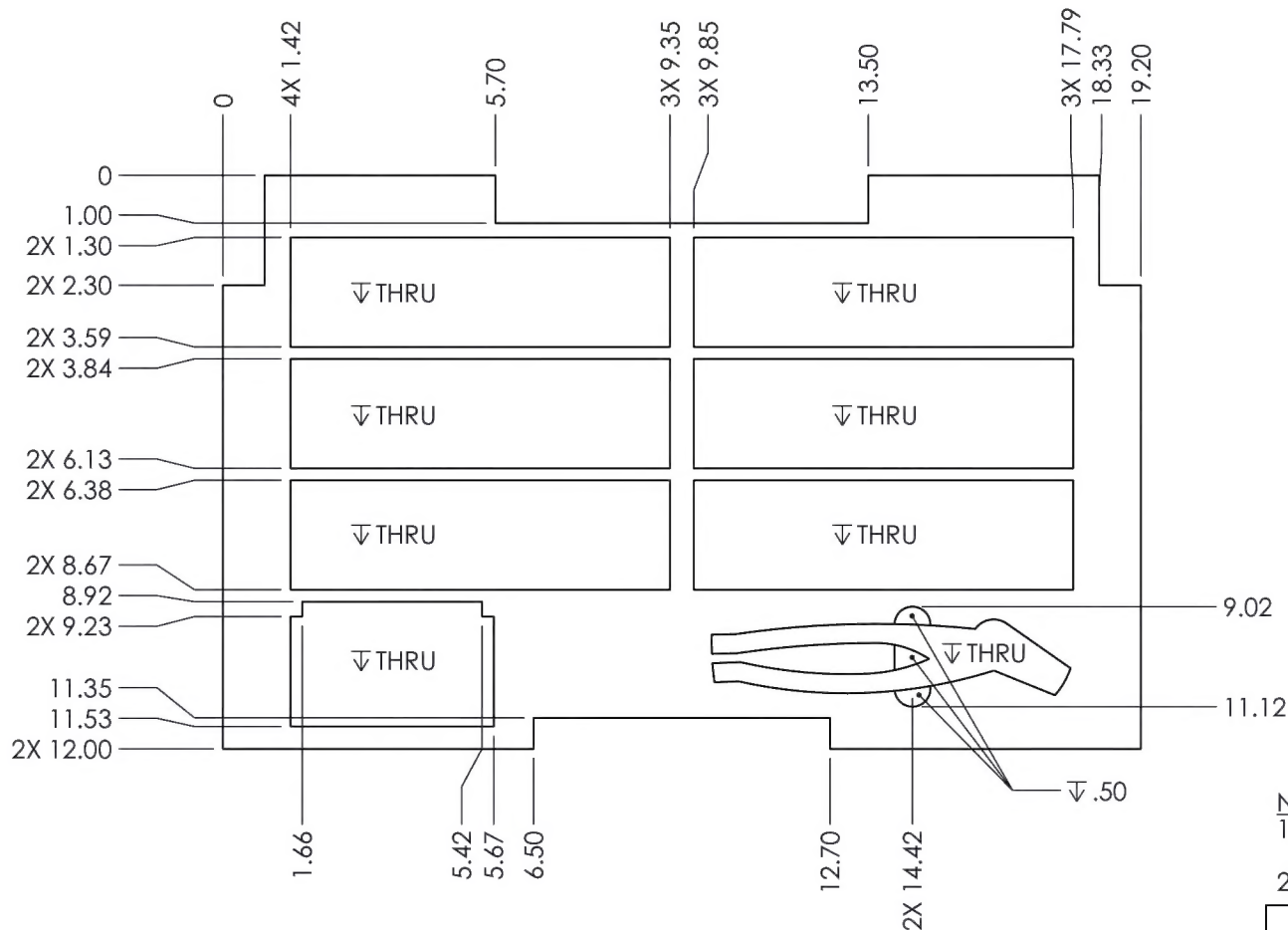
ASSY QTY	B/O	Part #	QTY.	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	B/O	-1	1	FOAM 1	ETHAFOAM 220, BLACK	1 X 12-1/8 X 19-1/4 (CASE SOLUTIONS)	2
	B/O	-3	1	FOAM 2	ETHAFOAM 220, BLACK	1 X 12-1/8 X 19-1/4 (CASE SOLUTIONS)	3
	B/O	-5	1	FOAM 3	ETHAFOAM 220, BLACK	1 X 12-1/8 X 19-1/4 (CASE SOLUTIONS)	4
	B/O	-7	1	FOAM 4	ETHAFOAM 220, BLACK	1 X 12-1/8 X 19-1/4 (CASE SOLUTIONS)	5
	B/O	-9	1	FOAM 5	ETHAFOAM 220, BLACK	2-1/2 X 12-1/8 X 19-1/4 (CASE SOLUTIONS)	6
	B/O	-11	1	FOAM 6	ETHAFOAM 220, BLACK	2-1/2 X 12-1/8 X 19-1/4 (CASE SOLUTIONS)	7
	B/O	-13	1	FOAM 7	ETHAFOAM 220, BLACK	2-1/2 X 12-1/8 X 19-1/4 (CASE SOLUTIONS)	8
		-15	1	SIDE CLAMP HOLDER	ALUMINUM		9
		-17	2	3/32 CLECO RAIL	ALUMINUM		10
		-19	2	1/8 CLECO RAIL	ALUMINUM		11
		-21	1	5/32 CLECO RAIL	ALUMINUM		12
		-23	1	3/16 CLECO RAIL	ALUMINUM		13
	B/O	-25	1	TOOL BOX	PLASTIC	SNAP-ON #KMC18043NBK	1

NOTE:  
1. TOOLS NOT INCLUDED.

DART AEROSPACE			
TITLE SHEET METAL KIT W/O TOOLS			
DWG NO. RBT18200			REV 2
MAT'L HEAT TREAT FINISH SPEC		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125✓	
DRAWN BY: SMITH		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: CLOUGH		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: LINDSAY		USED ON MODEL	
APPROVED: GILBERT			
SCALE	1:6	DATE	12/3/2013
SHEET 1 OF 13			

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0270	-1 CH'D NOTE 2 WAS USE DXF FILE TO CUT FOAM IS USE CAD DATA TO CUT FOAM; CH'D SHEET TOL WAS $\pm .005/\pm .01$ IS $\pm .010/\pm .03$ ; CH'D MATERIAL WAS Y-20 BLACK IS ETHAFOAM 220, BLACK.	12/27/2016	SM	JAG



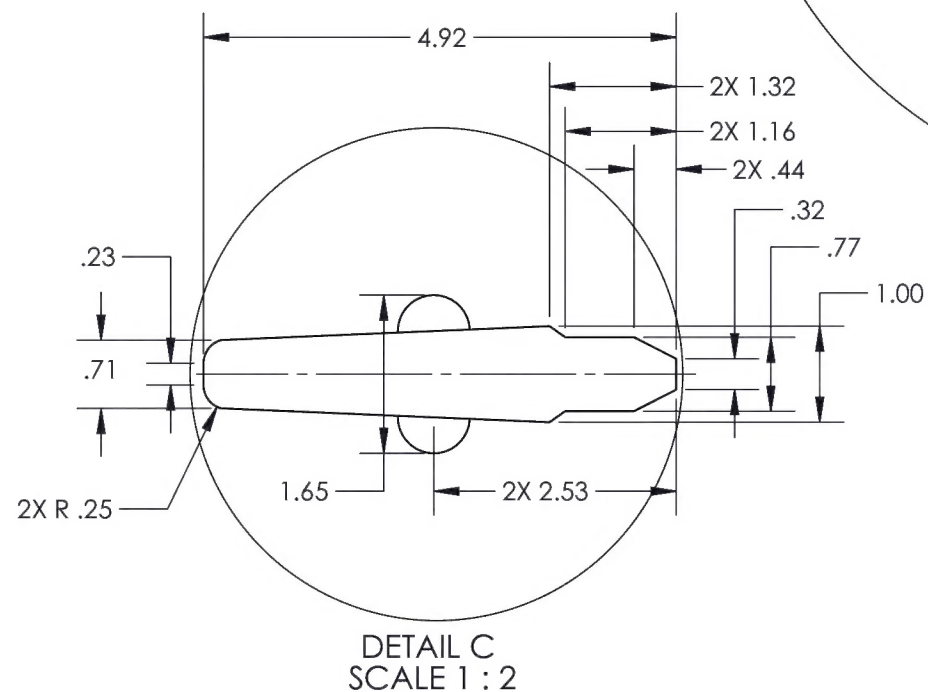
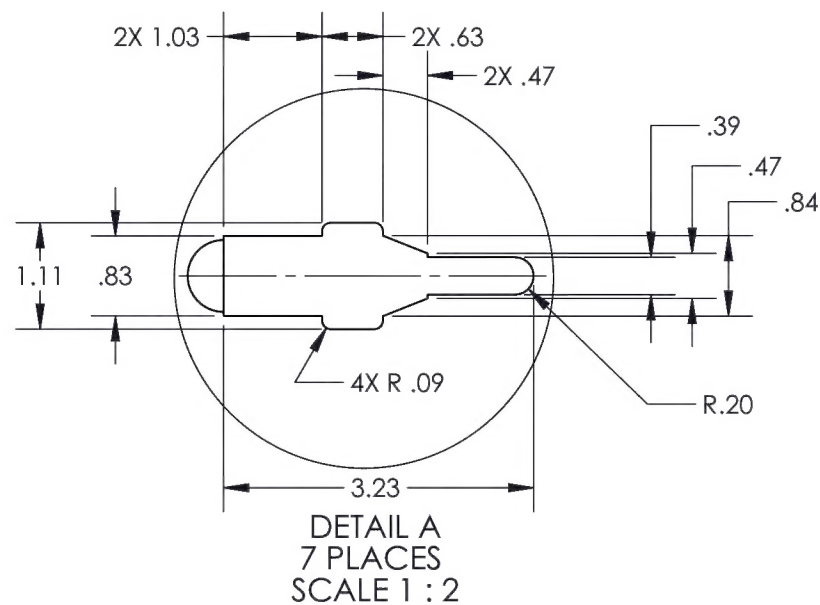
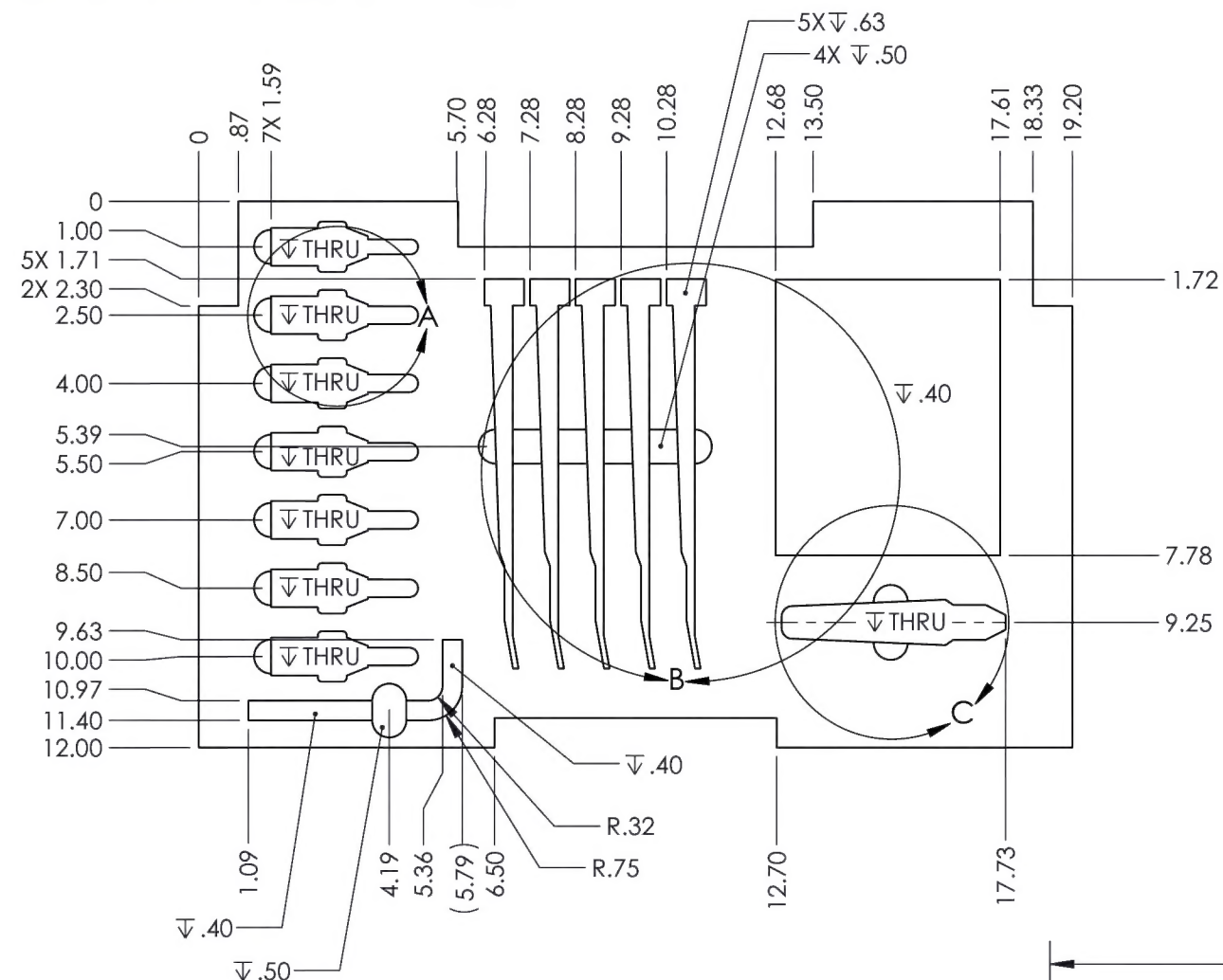
- NOTES:
1. UNLESS OTHERWISE DIMENSIONED RADIUS ALL CONCAVE CORNERS .13 RADIUS MAX.
  2. USE CAD DATA TO CUT FOAM.

(-1)  
FOAM 1

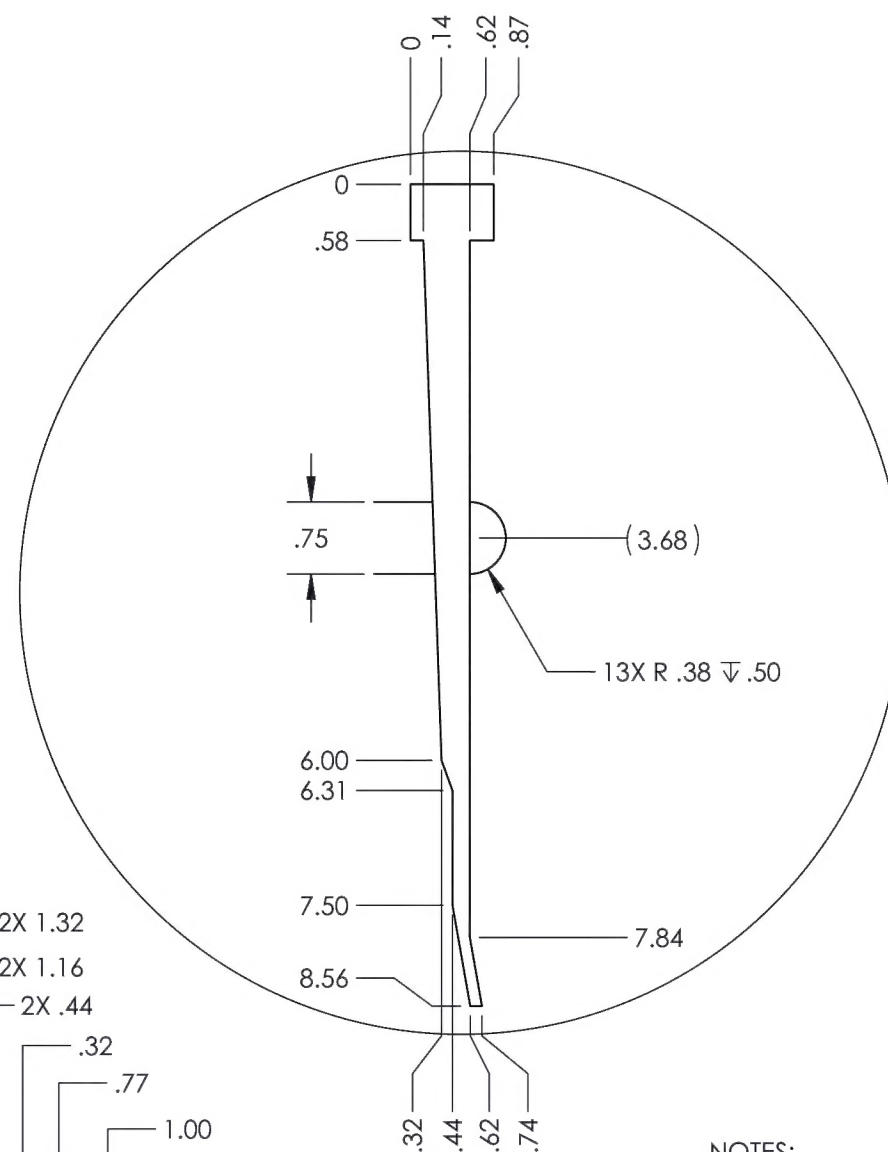
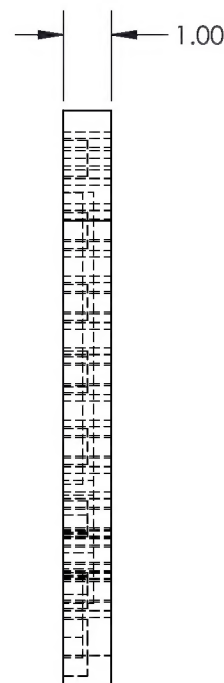
<b>DART AEROSPACE</b>	
TITLE <b>SHEET METAL KIT W/O TOOLS</b>	
DWG NO. <b>RBT18200-1</b>	REV <b>2</b>
MAT'L ETHAFOAM 220, BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
FEAT TREAT FINISH	.XXX $\pm$ .010 FRACTIONS $\pm$ 1/8
	.XX $\pm$ .03 ANGLES $\pm$ 1°
	.X $\pm$ .1 SURFACES = 125/✓
SPEC	
DRAWN BY:	SMITH
CHECKED:	CLOUGH
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
USED ON MODEL	
SCALE 1:4	DATE 12/3/2013
SHEET 2 OF 13	

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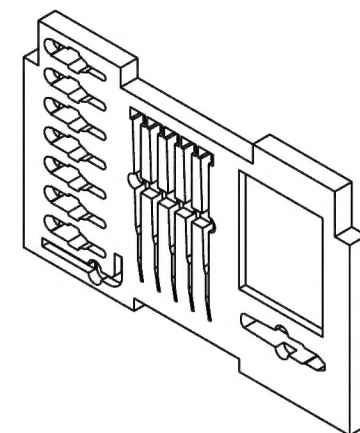
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0270	-3 CH'D NOTE 2 WAS USE DXF FILE TO CUT FOAM IS USE CAD DATA TO CUT FOAM; ADDED 7 PLACES TO DETAIL A, 5 PLACES TO DETAIL B; CH'D SHEET TOL WAS $\pm .005/\pm .01$ IS $\pm .010/\pm .03$ ; CH'D MATERIAL WAS Y-20 BLACK IS ETHAFOAM 220, BLACK.	12/27/2016	SM	JAG



FOAM 2




DETAIL B  
5 PLACES  
SCALE 1 : 2



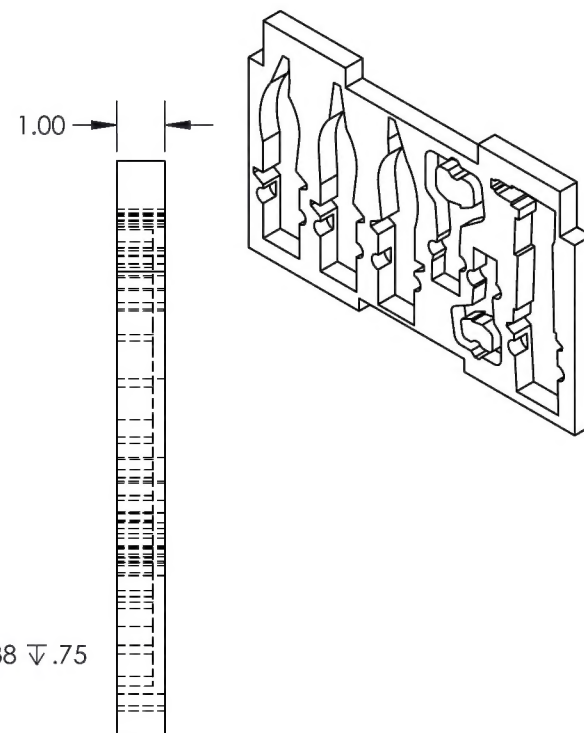
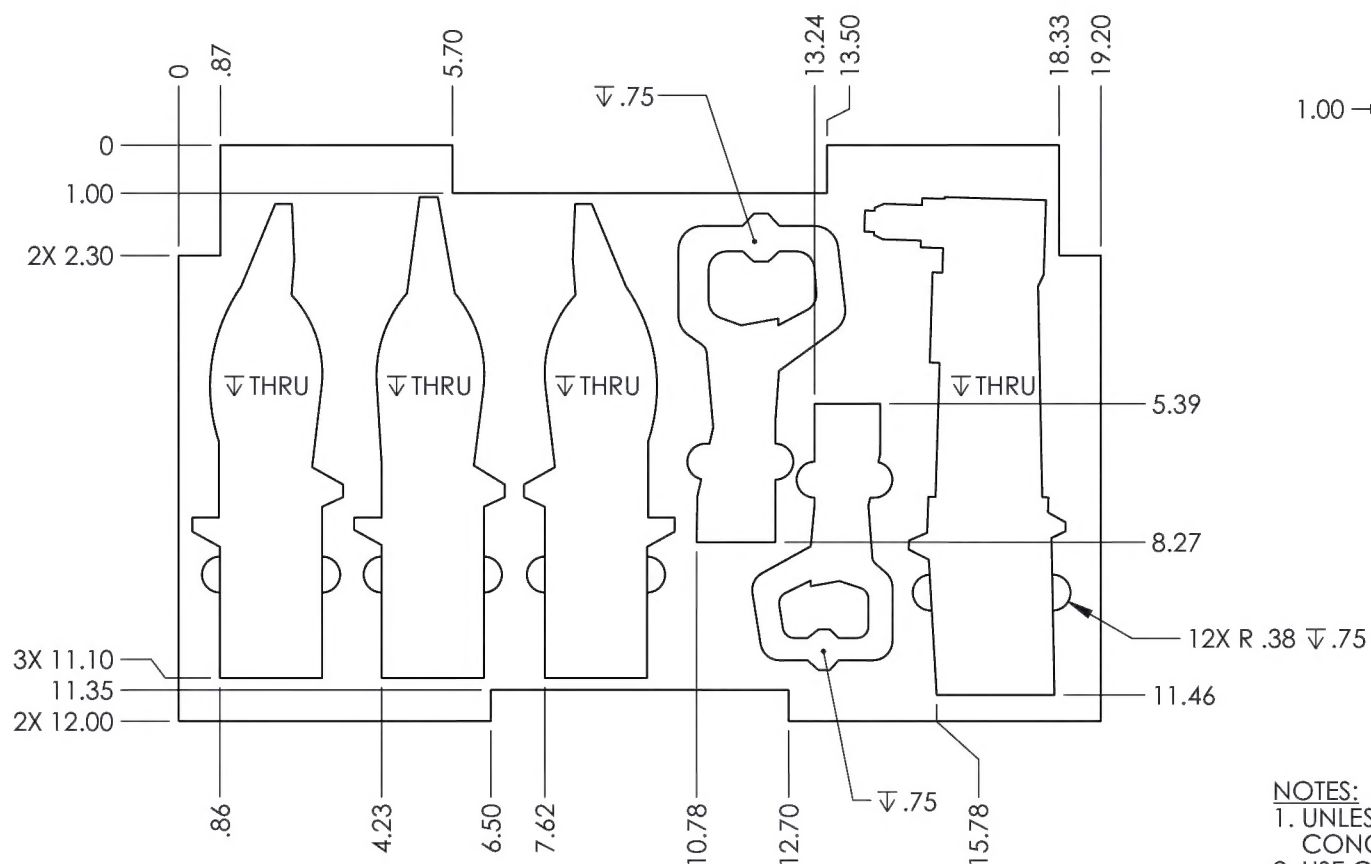
NOTES:

1. UNLESS OTHERWISE DIMENSIONED RADIUS ALL CONCAVE CORNERS .13 RADIUS MAX.
2. USE CAD DATA TO CUT FOAM.

			
TITLE <h1>SHEET METAL KIT W/O TOOLS</h1>			
DWG NO.		RBT18200-3	
REV <h2>2</h2>			
MAT'L ETHAFOAM 220, BLACK		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		.XXX ± .010 FRACTIONS ± 1/8	
FINISH		.XX ± .03 ANGLES ±1°	
SPEC		.X ± .1 SURFACES = 125/√	
DRAWN BY:	SMITH	1. BREAK ALL SHARP EDGES .015 X 45° OR .015R	
CHECKED:	CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR:	ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR:	LINDSAY	USED ON MODEL	
APPROVED:	GILBERT		
SCALE	1:4	DATE	12/3/2013
		SHEET 3 OF 13	



REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0270	-5 CH'D NOTE 2 WAS USE DXF FILE TO CUT FOAM IS USE CAD DATA TO CUT FOAM; CH'D SHEET TOL WAS $\pm .005/\pm .01$ IS $\pm .010/\pm .03$ ; CH'D MATERIAL WAS Y-20 BLACK IS ETHAFOAM 220, BLACK.	12/27/2016	SM	JAG



1. UNLESS OTHERWISE DIMENSIONED RADIUS ALL CONCAVE CORNERS .13 RADIUS MAX.
2. USE CAD DATA TO CUT FOAM.



TITLE SHEET METAL KIT W/O TOOLS

DWG NO. RBT18200-5

REV 2

UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .010	FRACTIONS ± 1/8
.XX ± .03	ANGLES ± 1°
.X ± .1	SURFACES = 125/

1. BREAK ALL SHARP EDGES  
.015 x 45° OR .015R

2. DIMENSIONAL LIMITS APPLY  
AFTER PLATING

3. INTERPRET DIM AND TOL PER  
ASME Y14.5M-2009

	USED ON MODEL
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[illegible]

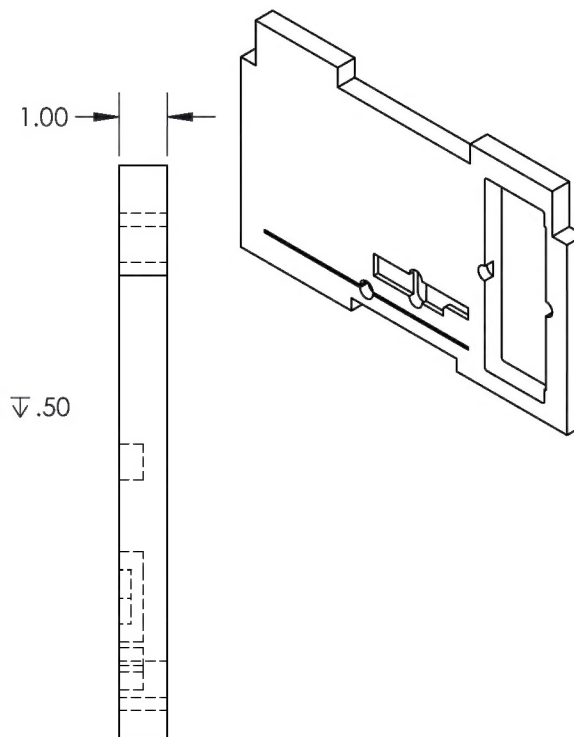
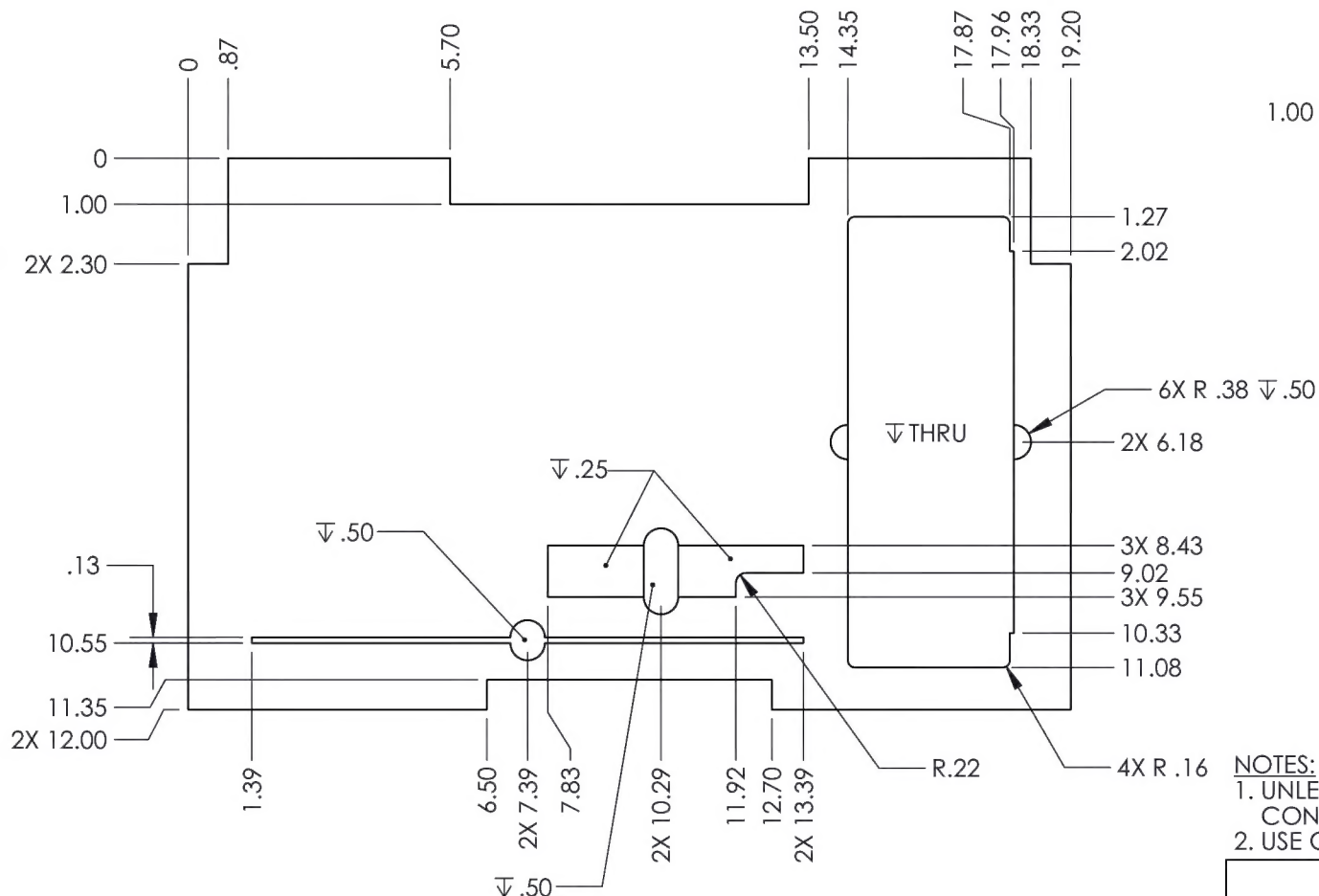
2/3/2013 SHEET 4 OF 13

1.4	12/3/2013	SHEET 4 OF 13
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(-5)

FOAM 3

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0270	7 CH'D DIM WAS 6.18 IS 2X 6.18, WAS 8.43 IS 3X 8.43, WAS 9.55 IS 3X 9.55, WAS 7.39 IS 2X 7.39; CH'D NOTE 2 WAS USE DXF FILE TO CUT FOAM IS USE CAD DATA TO CUT FOAM; CH'D SHEET TOL WAS $\pm .005/\pm .01$ IS $\pm .010/\pm .03$ ; CH'D MATERIAL WAS Y-20 BLACK IS ETHAFOAM 220, BLACK.	12/27/2016	SM	JAG



**NOTES:**  
1. UNLESS OTHERWISE DIMENSIONED RADIUS ALL CONCAVE CORNERS .13 RADIUS MAX.  
2. USE CAD FILE TO CUT FOAM.



TITLE SHEET METAL KIT W/O TOOLS

DWG NO. RBT18200-7

REV 2

MAT'L	ETHAFOAM 220, BLACK
-------	---------------------

HEAT	DIMENSIONS ARE IN INCHES	
TREAT	.XXX ± .010	FRACTIONS ± 1/8
FINISH	.XX ± .01	ANGLES ± 1°
SSS	.X ± .03	SURFACES = 125/

SPEC		.X    ± .1    SURFACES = 125/ 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DRAWN BY:	SMITH	
CHECKED:	CLOUGH	
OPPS APPR:	ANDERSON	

QA APPR:	LINDSAY	USED ON MODEL
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APPROVED:	GILBERT
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SCALE

SCALE	1:4
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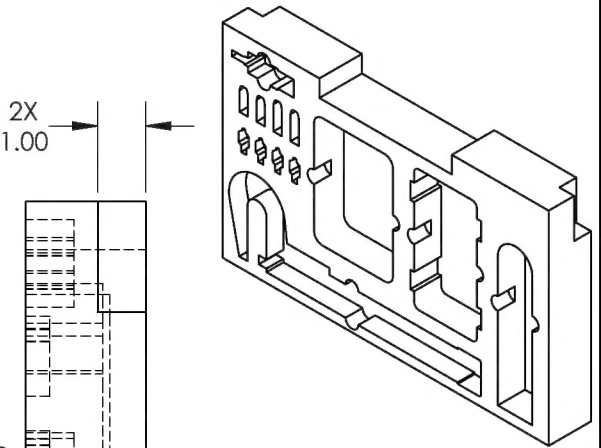
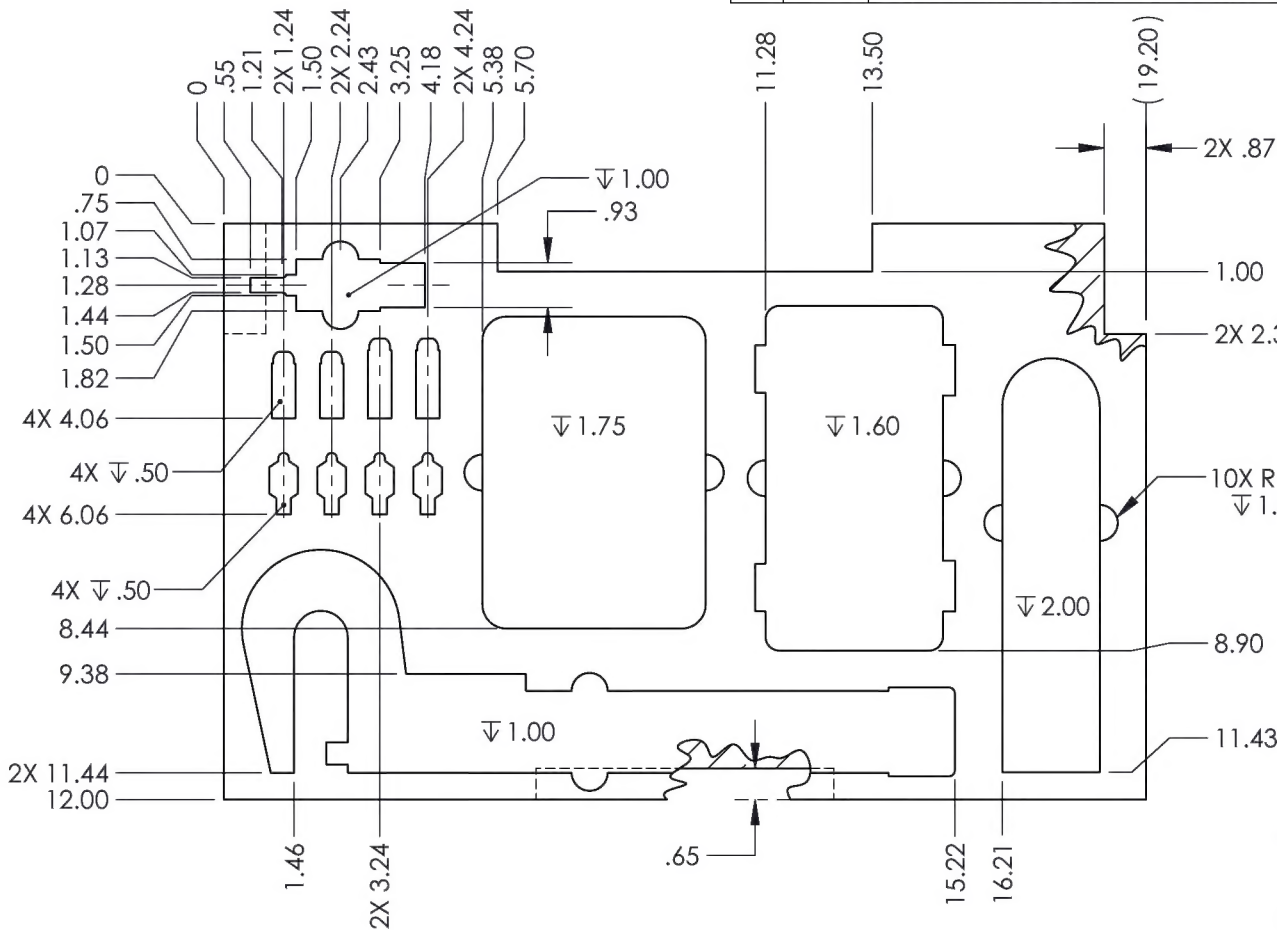
DATE	12/3/2013
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SHEET 5 OF 13

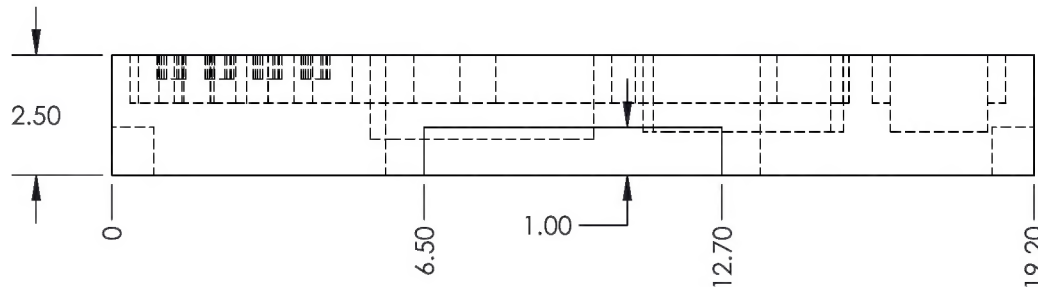
FOAM 4

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
2	16-0270	-9 CH'D NOTE 2 WAS USE DXF FILE TO CUT FOAM IS USE CAD DATA TO CUT FOAM; CH'D SHEET TOL WAS $\pm .005/\pm .01$ IS $\pm .010/\pm .03$ ; CH'D MATERIAL WAS Y-20 BLACK IS ETHAFOAM 220, BLACK.	12/27/2016	SM
				JAG



- NOTES:
1. UNLESS OTHERWISE DIMENSIONED RADIUS ALL CONCAVE CORNERS .13 RADIUS MAX.
  2. USE CAD DATA TO CUT FOAM.

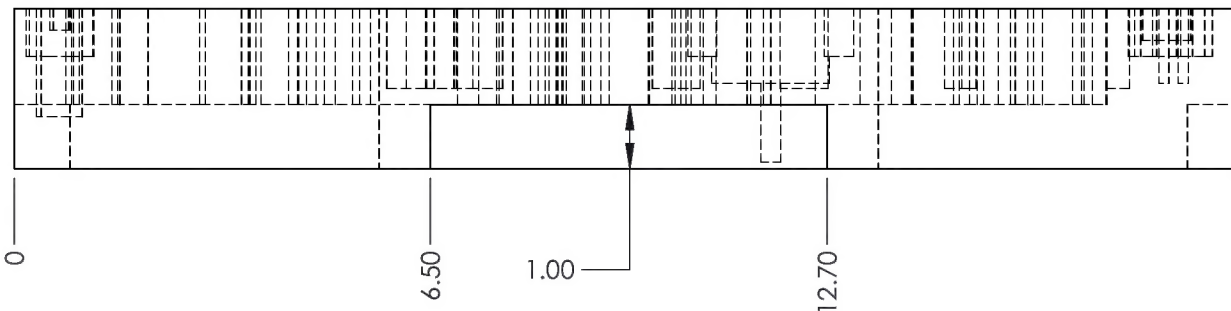
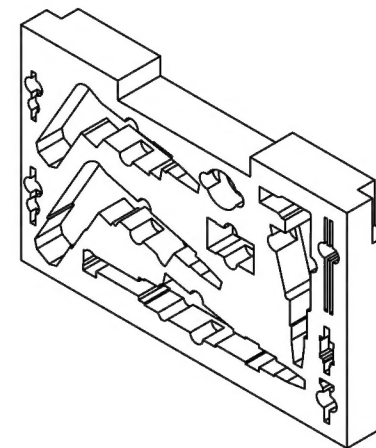
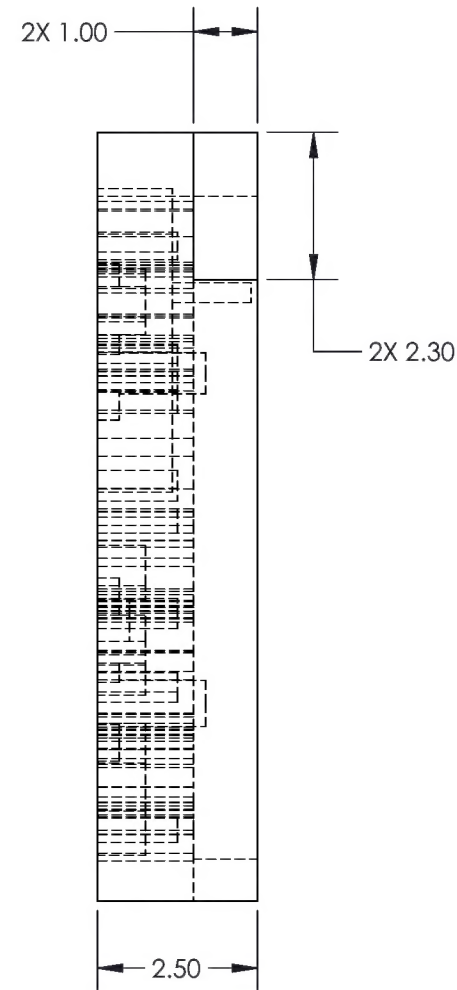
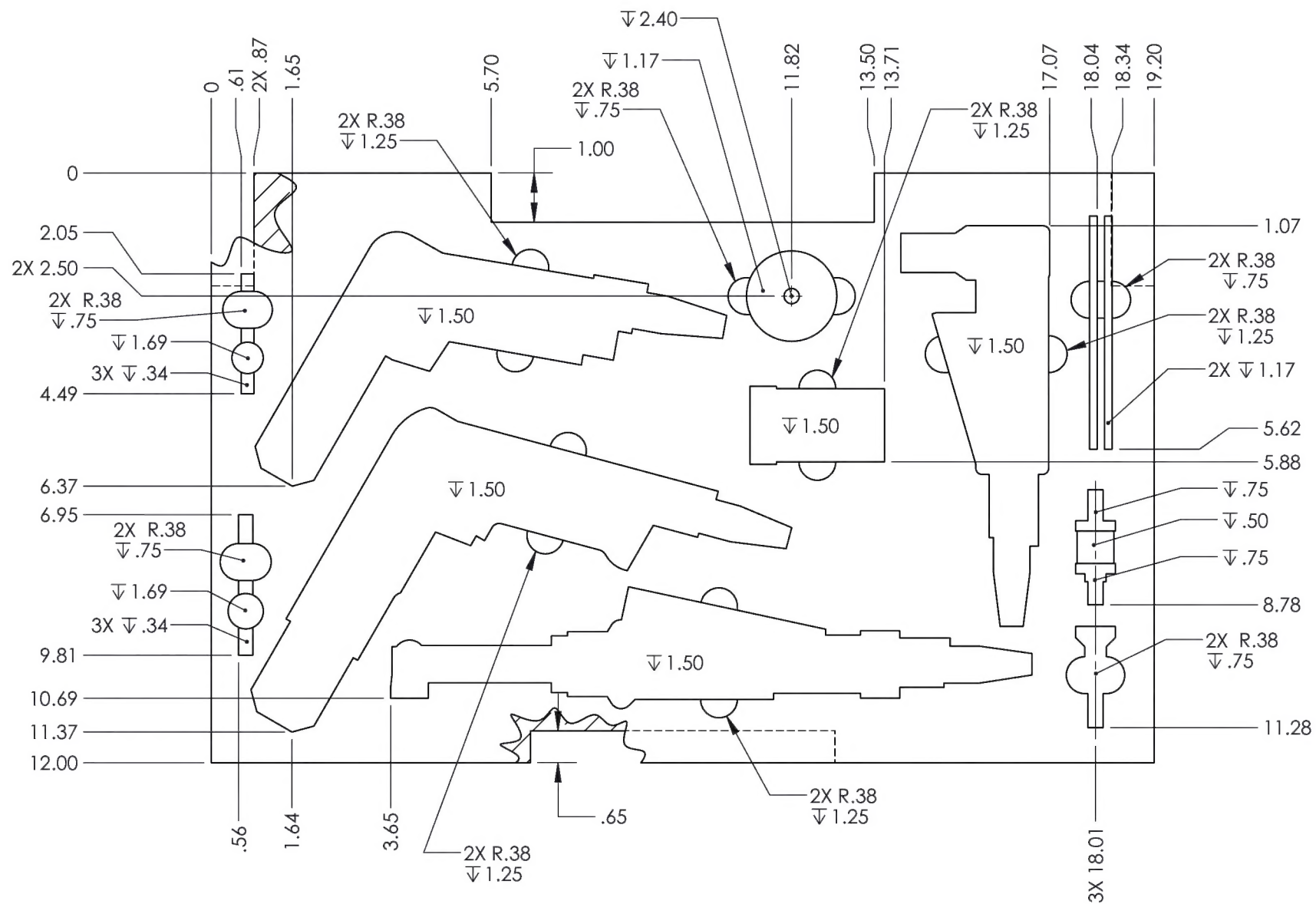


(-9)  
FOAM 5

<b>DART</b> AEROSPACE	
TITLE SHEET METAL KIT W/O TOOLS	
DWG NO. RBT18200-9	REV 2
MAT'L ETHAFOAM 220, BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
FRACTIONS $\pm 1/8$	
ANGLES $\pm 1^\circ$	
SURFACES = 125	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
USED ON MODEL	
DRAWN BY: SMITH	
CHECKED: CLOUGH	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:4	DATE 12/3/2013
SHEET 6 OF 13	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0270	-11 CH'D DIM WAS $\nabla .75$ IS 2X R.38 $\nabla .75$ , WAS $\nabla .75$ IS 2X R.38 $\nabla .75$ , WAS $\nabla .75$ IS 2X R.38 $\nabla .75$ , CH'D NOTE 2 WAS USE DXF FILE TO CUT FOAM IS USE CAD DATA TO CUT FOAM; CH'D SHEET TOL WAS $\pm .005/\pm .01$ IS $\pm .010/\pm .03$ ; CH'D MATERIAL WAS Y-20 BLACK IS ETHAFOAM 220, BLACK.	12/27/2016	SM	JAG



(-11)  
FOAM 6

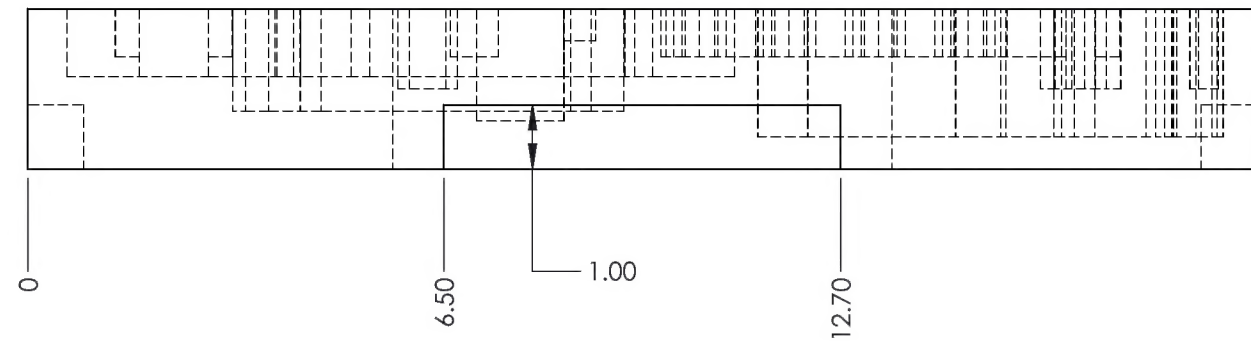
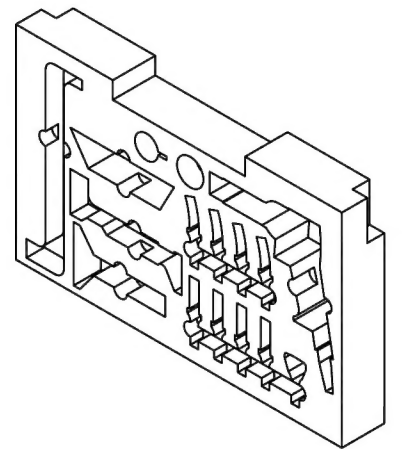
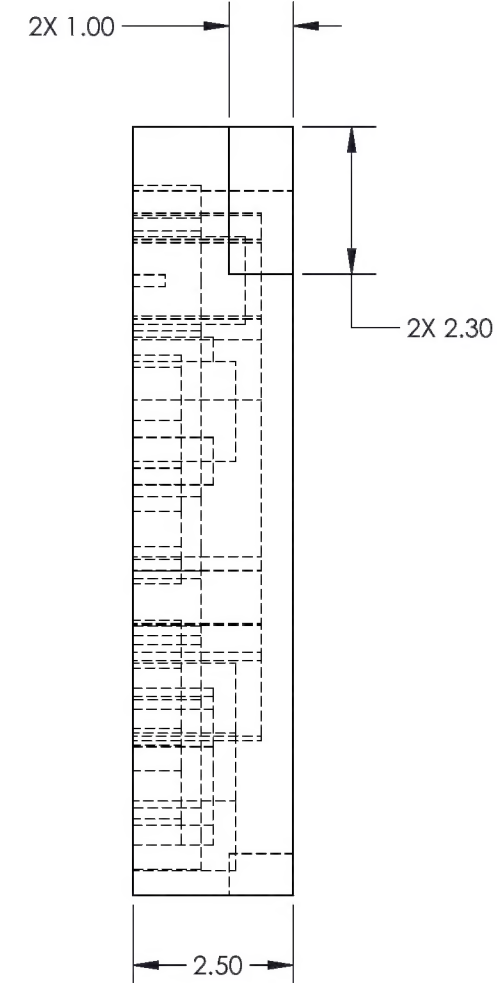
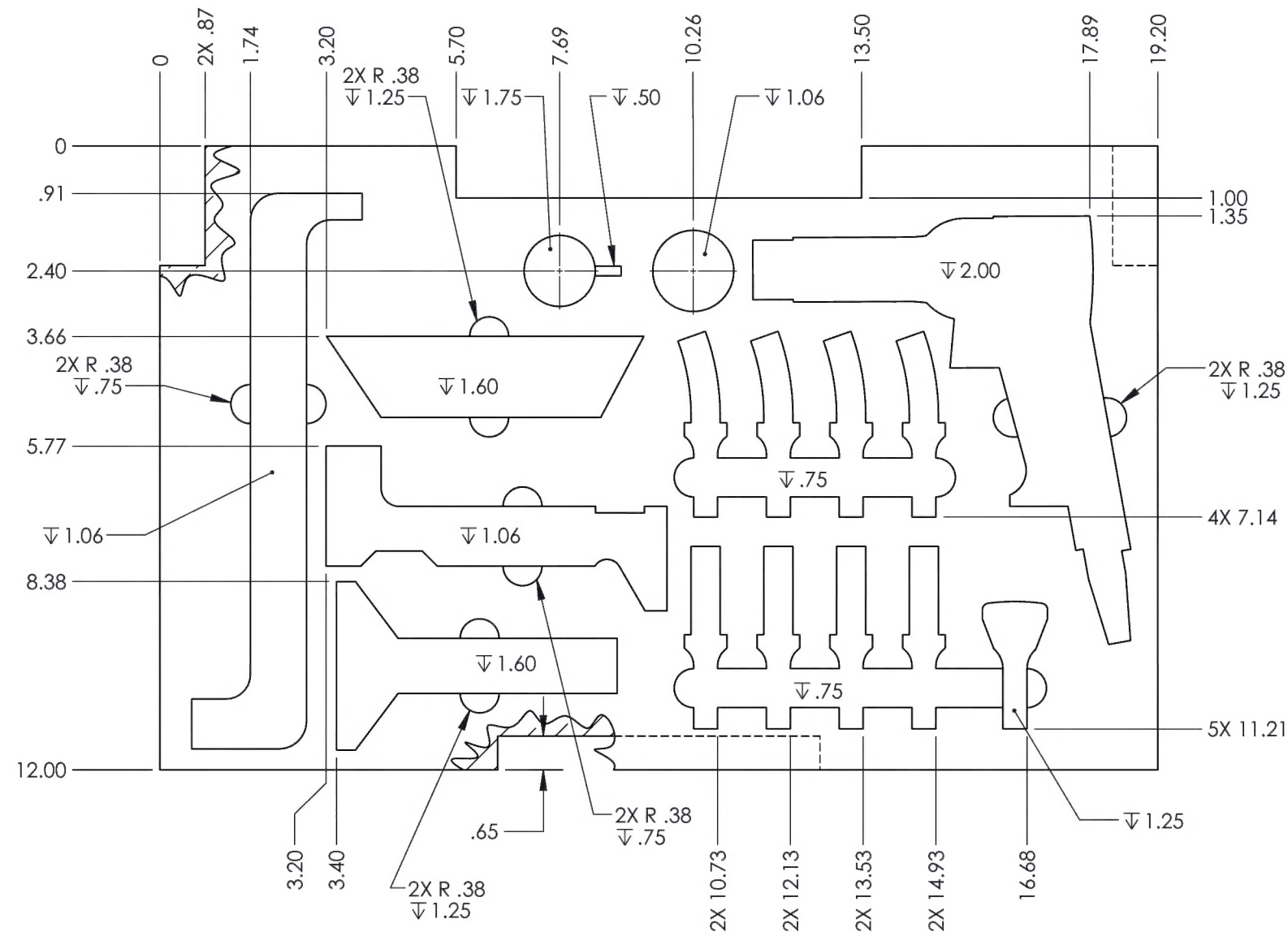
- NOTES:
1. UNLESS OTHERWISE DIMENSIONED RADIUS ALL CONCAVE CORNERS .13 RADIUS MAX.
  2. USE CAD DATA TO CUT FOAM.

DART AEROSPACE			
TITLE SHEET METAL KIT W/O TOOLS			
DWG NO. RBT18200-11			REV 2
MAT'L ETHAFOAM 220, BLACK		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		.XXX $\pm .010$ FRACTIONS $\pm 1/8$	
FINISH		.XX $\pm .03$ ANGLES $\pm 1^\circ$	
SPEC		.X $\pm .1$ SURFACES = 125/	
DRAWN BY: SMITH		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: CLOUGH		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: LINDSAY		USED ON MODEL	
APPROVED: GILBERT			
SCALE 1:3		DATE 12/3/2013	SHEET 7 OF 13



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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0270	-13 CH'D NOTE 2 WAS USE DXF FILE TO CUT FOAM IS USE CAD DATA TO CUT FOAM; CH'D SHEET TOL WAS $\pm 0.005/\pm 0.1$ IS $\pm 0.010/\pm 0.03$ ; CH'D MATERIAL WAS Y-20 BLACK IS ETHAFOAM 220, BLACK.	12/27/2016	SM	JAG




(-13)

FOAM 7

NOTES:

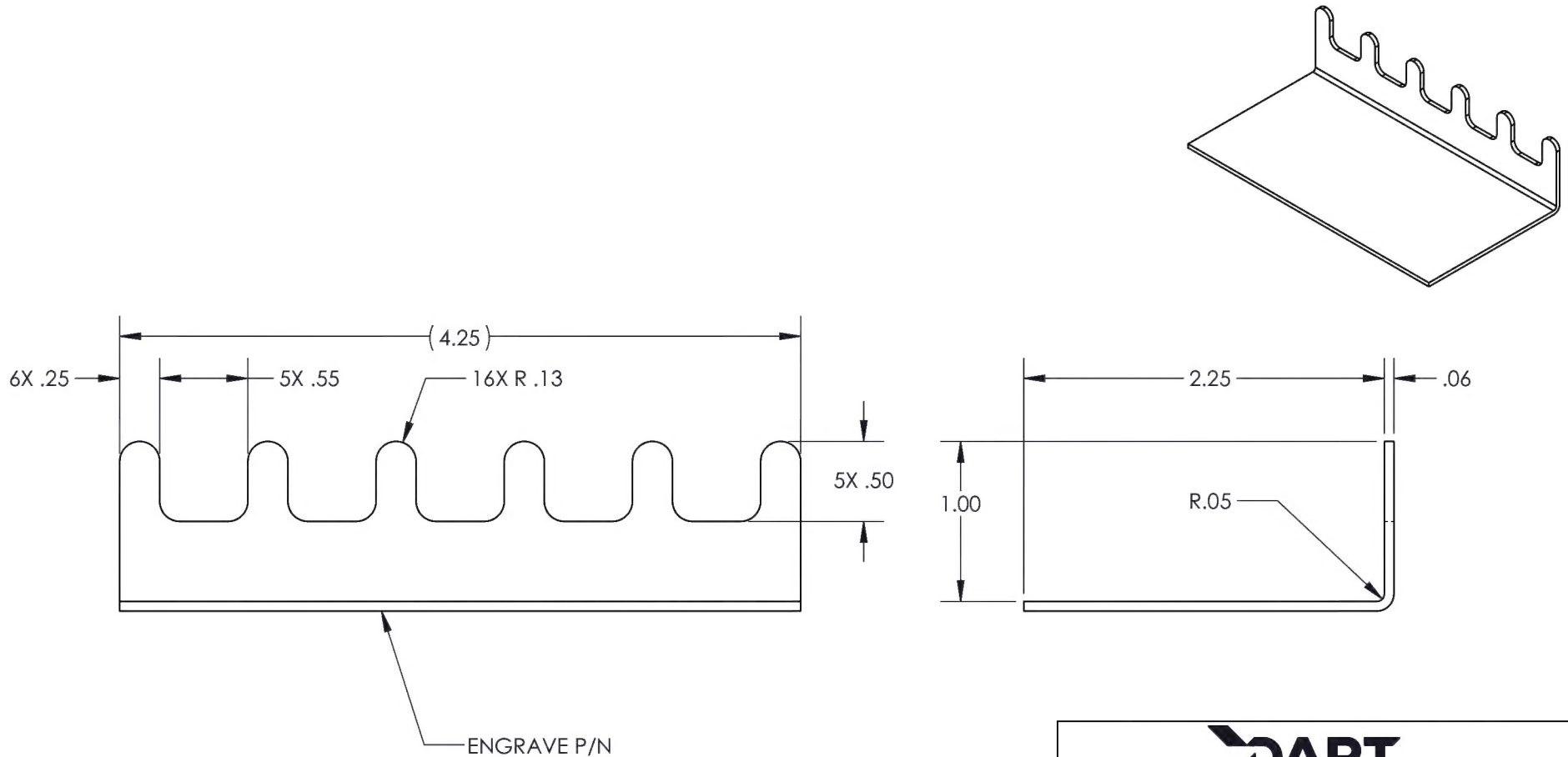
1. UNLESS OTHERWISE DIMENSIONED RADIUS ALL CONCAVE CORNERS .13 RADIUS MAX.
2. USE CAD DATA TO CUT FOAM.

			
TITLE			
SHEET METAL KIT W/O TOOLS			
DWG NO.			REV
RBT18200-13			2
MAT'L ETHAFOAM 220, BLACK HEAT TREAT FINISH SPEC		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ±1° .X ± .1 SURFACES = 125/√	
DRAWN BY:		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED:		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR:		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR:		USED ON MODEL	
APPROVED:			
SCALE	1:3	DATE	
		12/3/2013	
			SHEET 8 OF 13



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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0270	-15 CH'D DIM WAS (.06) IS .06; CH'D NOTE WAS ENGRAVE T/N IS ENGRAVE P/N.	12/27/2016	SM	JAG

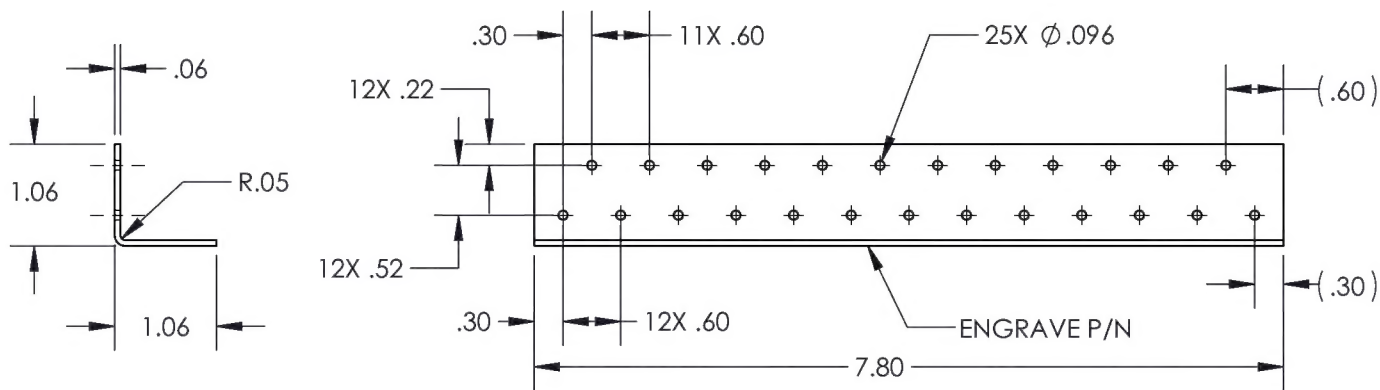


(-15)  
SIDE CLAMP HOLDER

<b>DART AEROSPACE</b>	
TITLE <b>SHEET METAL KIT W/O TOOLS</b>	
DWG NO. <b>RBT18200-15</b>	REV <b>2</b>
MAT'L ALUMINUM	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH RED ANODIZE	.XXX ± .010 FRACTIONS ± 1/8
SPEC MIL-A-8625F, TYPE II, CLASS III	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125
DRAWN BY: SMITH	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
SCALE 1:1	DATE 10/3/2013
	SHEET 9 OF 13

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0270	-17 CH'D NOTE WAS ENGRAVE T/N IS ENGRAVE P/N; CH'D DIM WAS (.06) IS .06, WAS .22 IS 12X .22, WAS .52 IS 12X .52, CH'D DIM WAS 25X ØA IS 25X Ø.096; SEPERATED -19, -21, & -23 TO INDIVIDUAL SHEETS.	12/27/2016	SM	JAG

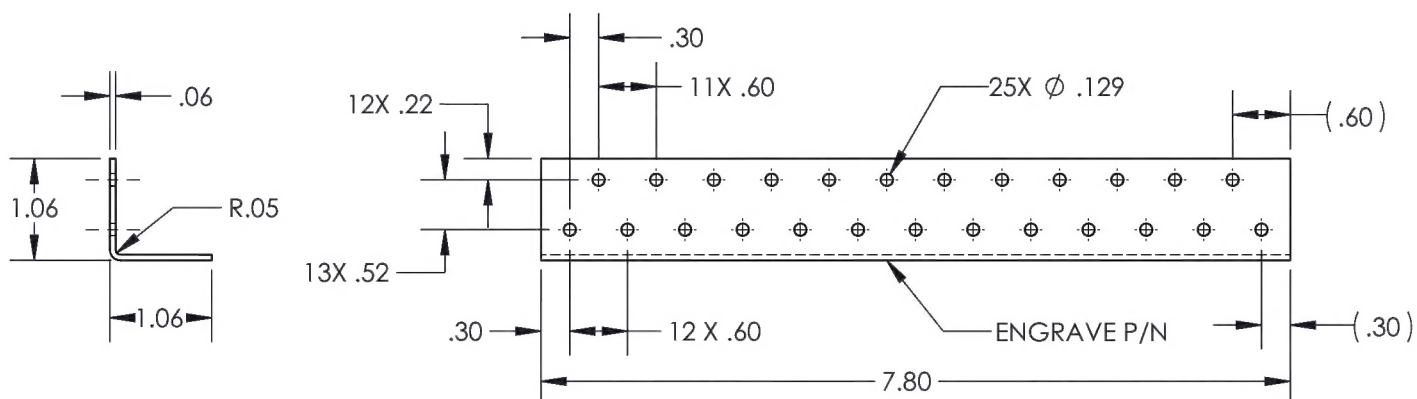
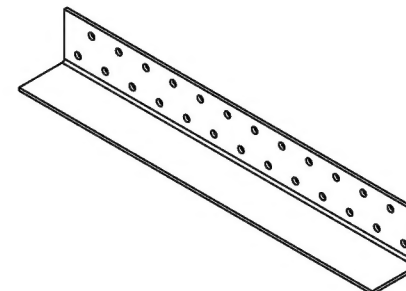


(-17)

3/32 CLECO RAIL

<b>DART</b> AEROSPACE	
TITLE <b>SHEET METAL KIT W/O TOOLS</b>	
DWG NO. <b>RBT18200-17</b>	REV <b>2</b>
MAT'L ALUMINUM	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH RED ANODIZE	.XXX ± .005 FRACTIONS ± 1/8
SPEC MIL-A-8625F, TYPE II, CLASS III	.XX ± .01 ANGLES ± 5°
DRAWN BY: SMITH	.X ± .1 SURFACES = 125/
CHECKED: CLOUGH	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
SCALE 1:2	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 12/3/2013	USED ON MODEL
SHEET 10 OF 13	

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0270	-19 ADDED AS SEPERATE SHEET.	12/27/2016	SM	JAG



(-19)

1/8 CLECO RAIL



TITLE SHEET METAL KIT W/O TOOLS

DWG NO.	RBT18200-19
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REV	2
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MAT'L	ALUMINUM
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HEAT \_\_\_\_\_

TREAT	
FINISH	RED ANODIZE

SPEC	MIL-A-8625F, TYPE II, CLASS II
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DRAWN BY:	SMITH
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CHECKED:	CLOUGH
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OPPS APPR:	ANDERSON
------------	----------

QA APPR:	LINDSAY
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APPROVED:	GILBERT
-----------	---------

UNLESS OTHERWISE SPECIFIED

DIMENSIONS ARE IN INCHES  
XXX + .005 FRACTIONS  $\pm 1/8$

.XXX	± .005	FRACTIONS ± 1/8
.XX	± .01	ANGLES ± .5°
X	± .1	SURFACES ± .125

1 BREAK ALL SHARP EDGES

1. BREAK ALL SHARP EDGES  
.015 x 45° OR .015R

2. DIMENSIONAL LIMITS APPLY AFTER PLATING

3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009

ASME Y14.5M-2009	USED ON MODEL
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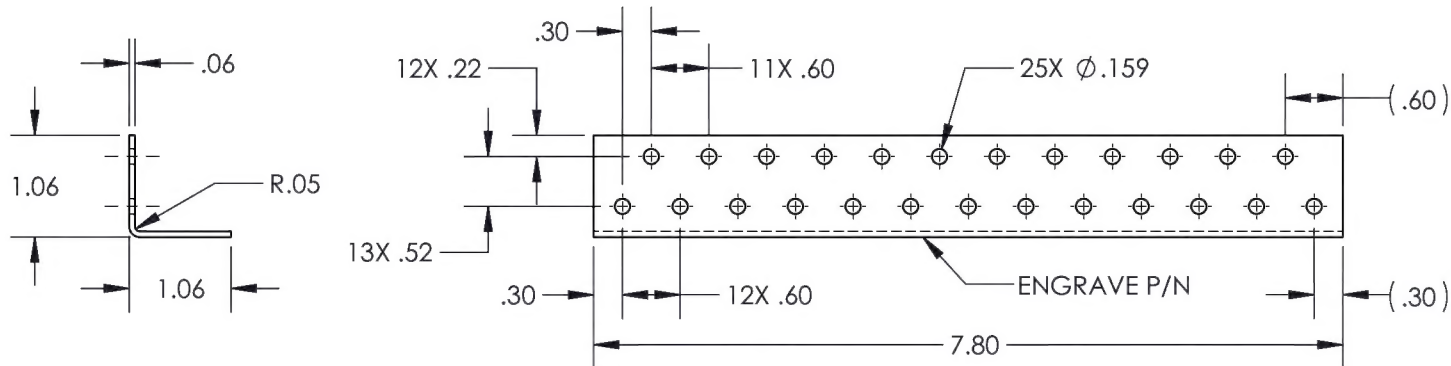
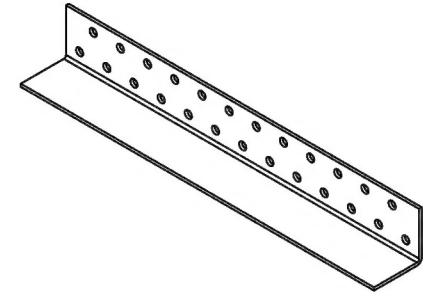
[illegible]

SCALE	1:2	DATE	12/3/2013	SHEET 11 OF 13
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0270	-21 ADDED AS SEPERATE SHEET.	12/27/2016	SM	JAG



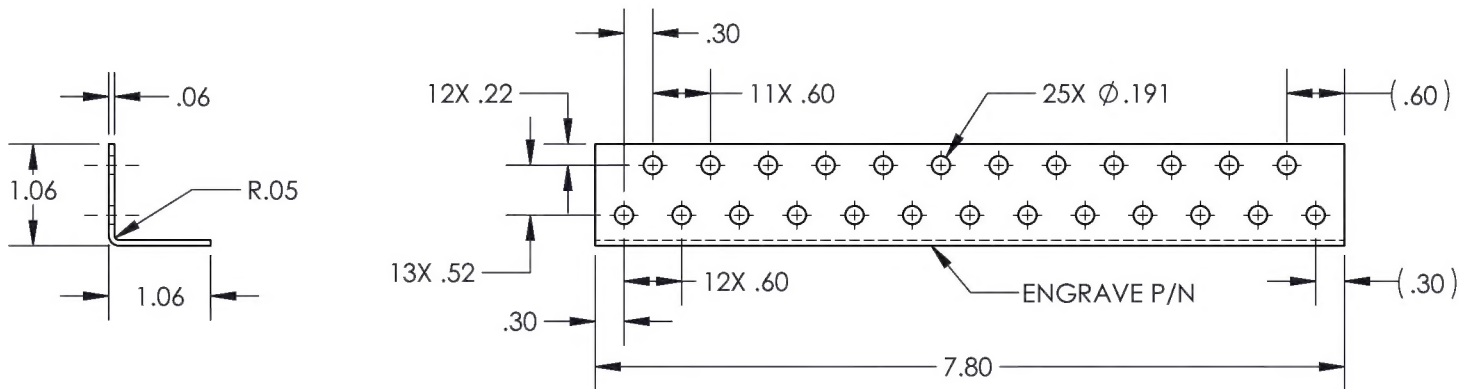
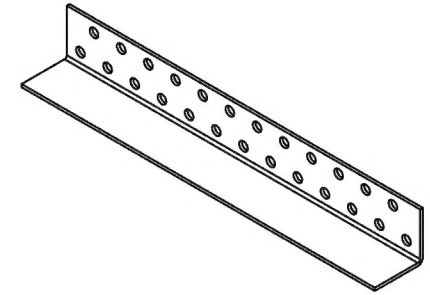
(-21)

5/32 CLECO RAIL

<b>DART</b> AEROSPACE	
TITLE <b>SHEET METAL KIT W/O TOOLS</b>	
DWG NO. <b>RBT18200-21</b>	REV <b>2</b>
MAT'L ALUMINUM	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH RED ANODIZE	.XXX ± .005 FRACTIONS ± 1/8
SPEC MIL-A-8625F, TYPE II, CLASS III	.XX ± .01 ANGLES ± 5°
DRAWN BY: SMITH	.X ± .1 SURFACES = 125°
CHECKED: CLOUGH	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
SCALE 1:2	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 12/3/2013	USED ON MODEL
SHEET 12 OF 13	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0270	-23 ADDED AS SEPERATE SHEET.	12/27/2016	SM	JAG



(23)

3/16 CLECO RAIL

<b>DART</b> AEROSPACE	
TITLE <b>SHEET METAL KIT W/O TOOLS</b>	
DWG NO. <b>RBT18200-23</b>	REV <b>2</b>
MAT'L ALUMINUM	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH RED ANODIZE	.XXX ± .005 FRACTIONS ± 1/8
SPEC MIL-A-8625F, TYPE II, CLASS III	.XX ± .01 ANGLES ± 5°
DRAWN BY: SMITH	.X ± .1 SURFACES = 125°
CHECKED: CLOUGH	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
SCALE 1:2	DATE 12/3/2013
SHEET 13 OF 13	